

MARBOFLEX Primer

TK 1

Primer for MARBOFLEX TK 66 G

Application areas:



Single-component primer (adhesion promoter) for expansion joints made of MARBOFLEX sealing compound TK 66 G.
For non-absorbent substrates such as metals (stainless steel, copper, zinc, aluminum), glass, glazed ceramics, plastics (PVC, polyester, melamine resin).

- For wall and floor
- For outdoors

Properties:

- 1-component
- Good adhesion
- Low viscosity
- Ready for use

Material basis:

- Alkylsilane

Technical data:

Color	transparent (water clear)
Processing temperature	+ 5 °C to + 30 °C
Flash-off time	10 to 30 minutes

Substrate preparation:

The contact surfaces must be solid, clean, dry, grease-free.
Old coatings must be removed.

Working:

Apply the primer evenly with a brush.
The material and component temperature should be between 5°C and 30°C. The flash-off time of ca. 10 to 30 minutes must be observed, after which the sealing compound MARBOFLEX TK 66 can be applied.
In case of doubt, a preliminary test must be performed.

Post-treatment:

Protect the applied primer against direct sunlight, drying out too quickly and driving rain.

Material consumption:

- Ca. 5 to 10 ml/lfm depending on joint width/depth,
- Example: with 15-20 mm joint depth ca. 60 ml joint

Packaging:

- 400 ml bottle

Storage:

- Cool and dry in the original sealed container 12 months from date of manufacture.

Waste management:

See safety data sheet

Cleaning:

Before hardening, equipment can be cleaned with suitable solvents.

Safety note:

- Keep out of the reach of children.
- Additional information: see safety data sheet.

Note:

- The technical data refer to +20 °C and 50 % relative humidity. Lower temperatures extend, higher temperatures shorten the specified values.
- For the work to be performed, the relevant recommendations, guidelines, standards and regulations as well as the generally recognized rules of technology must be observed.

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